



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3601-1
Job Sheet 169846



Part No: D3601-1

Part Name: Radius Block



Part Weight: 0 lbs

Job Created: 12/31/17

Due Date: 1/9/18

Type: SOLD

Customer: Rilpa Enterprises Ltd (CRILP01)

480 Aviation Way NE Calgary, AB, T2E 7G3 Canada ph:(403) 275-3035 fx:(403) 730-0170.

Note: DWG REV A IPP Rev:A New Issue 07-03-28 JLM

Ship Via:

Job Qty: 100 ea

103 ea

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	1/8/18	1/8/18	0.00	0.00	Start Up Machining-4		J.C. 18/01/17
100	Shear	100 pcs	1/8/18	1/8/18	0.00	0.73	Shear		J.C. 11/1/18
110	CNC Vertical Machining	100 pcs	1/8/18	1/8/18	0.01	3.34	HAAS1-4		J.C. 11/1/18
120	QC	100 pcs	1/8/18	1/8/18	0.00	0.00	QC2 Machining-2		J.C. 11/1/18
130	QC	100 pcs	1/8/18	1/8/18	0.00	0.00	QC8 Machining-2		B.A. 18-01-09
140	Small Fab	100 pcs	1/8/18	1/8/18	0.00	0.70	Small Fab-4		M.L.C.
150	HandFinish	100 pcs	1/9/18	1/9/18	0.00	0.44	HandFinish1		2018/01/10 J.C.
160	QC	100 pcs	1/9/18	1/9/18	0.00	0.00	QC17		24 18-1-10
170	Packaging	100 pcs	1/9/18	1/9/18	0.00	0.00	Packaging3-1	57042	47 19-1-10
180	QC21-SA	100 Ea	1/9/18	1/9/18	0.00	0.00	QC21		

Part Op 100 - blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces

Descriptions: 110 - 1- Mill as per Folio FA682 Rev: _____ & Dwg D3601 Rev: _____

140 - 1-Tumble 2-Deburr any rough edges after tumbling

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B00750X00.125	7	69	0	0

Part Specifications

Specifications could not be found.

13x9.00" Long = 117" ÷ 12 = 9.80"
B# → 5010026 - 5029792

Plex 12/31/17 11:25 AM dart.lacelle.linda

DART
AEROSPACE
S029793

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Radius Block

PART NO: D3601-1

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 01/07/18

Job No: 169846



Dart Hawkesbury
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3601-1 Revision: Radius Block														
180	QC21-SA	S029793	169846	103 Ea	0	S029793	ST042		Stock	1/7/2018	Issue Container			
Operation Totals:		1		103	0									
Part Totals:		1		103	0									
Part Number: M6061T6B00750X00.125 Revision: 6061-T6 Bar .750 X .125														
100	Receive Ft	S029792	169846	3 ft	0	S010026	Start Up Machining-4		Stock	1/7/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Totals:		2		106	0									

Plex 1/11/2018 1:10 PM Dart.Poulin.Mario